



72 Table Blast “CS”



GOFF®

“Blasting Solutions”

FEATURES

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|---|---|
| 2-10 HP Direct Drive Blast Wheels | Single 20” Air Wash Separator |
| Oscillating Blast Wheels | Abrasive Tight Cabinet |
| 5,000 Lb. Loads | Abrasive Resistant Steel Cabinet |
| Pitless Design | Automatic Timer Controls |
| Deep Notch Door for Table Center Loading | Safety Interlocks |
| Machine Warranty | |

SPECIFICATIONS—72TB “CS”

EQUIPMENT DIMENSIONS

	72TB	DFO 2-4
Width	12'8"	3'10"
Height	14'10"	12'
Length	7'11"	5'5"
Weight	7,500 lbs.	1,275 lbs.

AIRLESS BLAST UNIT

WHEEL: (2) 10 HP direct drive blast wheel revolves at 3600 RPM for maximum abrasive velocity. 12" diameter wheel 3" wide blades is standard. Balanced wheel components assure smooth operation.

BLADES: Cast from abrasive resistant alloy to insure maximum life. The unique blade design allows for easy blade replacement.

CONTROL CAGE: Dial type cage.

WHEEL HOUSING: Fabricated from 1/4" steel plate. Housing is fully incased with replaceable wear resistant liners.

CABINET CONSTRUCTION

CABINET: Pitless type, all welded structurally reinforced cabinet is fabricated from 1/2" wear resistant steel plate. Built to withstand years of continuous usage.

WORK TABLE: 72" diameter work table is constructed of 1/2" steel plate with abrasive resistant liner standard. Cabinet configuration makes work table accessible by overhead hoist. Heavy duty table support bearings are completely enclosed for protection from stray abrasive.

TABLE DRIVE: Exterior mounted electric motor and gear reducer transmit power through special spring loaded rubber drive wheel. Table revolves at 7 RPM.

WORK LOADING HEIGHT: 30-3/4"

MAXIMUM WORK DIMENSIONS: 72" diameter or diagonal, 45" at center.

WORK LOAD CAPACITY: 5,000 pounds.

CABINET ACCESS: Lower access pan permits quick abrasive change. Clearance under abrasive reclaim sys-

tem permits thorough cleanup.

CABINET DOOR: Air cylinder powered cam lock door is positively sealed from abrasive and dust leakage. Abrasive resistant liner protects door from abrasive rebound.

BLAST UNIT MOUNTING: Unique mounting allows the blast unit to be pivoted up to 30° included angle to assure full coverage of all parts to be cleaned. Electronically controlled with adjustable timer, the pivoting action power is controlled by pneumatic cylinder.

ABRASIVE RECYCLING SYSTEM

SCREW CONVEYORS: Moves the abrasive from the bottom of the machine to the elevator using a heavy duty 9" screw flight supported by a 2" shaft.

ELEVATOR: Centrifugal discharge belt and bucket elevator using 5" 2-ply heavy duty rubber belt and cast iron buckets. Quick clamped removable door permits service and inspection. All shaft bearings are exterior mounted for extended life. Screw adjusted take-up provide positive belt adjustment. Powered by 1-1/2 HP, 1800 RPM motor and reducer.

SCREENING: Primary screen in cabinet protects elevator from large objects. A secondary screen in storage hopper provides positive blast wheel protection.

ABRASIVE REQUIRED: 3,000 pounds initial.

ABRASIVE CONTROL: Fully adjustable air actuated butterfly valve provides precise flow control of abrasive. Totally enclosed design means maximum noise suppression.

SEPARATOR: Single 20" gravity lip separator has adjustable abrasive spreader and adjustable refuse gate for maximum contaminate removal.

VENTILATION FEATURES

2000 CFM dust collector is fully self contained. Contains 8 cartridges which are automatically cleaned by reverse air pulse system. Requires 90-100 PSI of air at 7.5 CFM. Free standing and accommodates a 55 gallon drum.

ELECTRICS

NEMA type 12 electrical enclosure, fusible disconnect switch, thermal overload protection on all motors, 230/460 volt primary, 115 volt secondary control transformer, blast wheel motor ammeters, oil tight push buttons, 15 minute abrasive cycle timer. Timer controls both abrasive flow and blast wheel motor. Table jog switch to ease loading. Table lockout for blast pattern test. Cycle alarm signal and hour meter standard. Full load Amperes (excludes dust collector): 230V/3Ph/60Hz—57 Amps, 460V/3Ph/60Hz—29 Amps.

SAFETY FEATURES

Blast wheel operational only when door is closed. Door is locked closed electrically during blast cycle. After blast wheel shutdown, adjustable time delay allows flow of abrasive to brake blast wheels to stop before door can be opened.

NOISE LEVEL: Approx. 85 DB.

Specifications subject to change with out notice.

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