



3660 “S” Spinner Hanger

GOFF®
“Blasting Solutions”

FEATURES

3 Chamber Continuous Production Carousel Design

Rotary Screen (Optional)

Four 15 HP Direct Drive Blast Wheels

Single 30 Inch Lip Air Wash Separator

Pitless Design

Multiple Indexing

Cast Lined Blast Chamber

2,000 Lb. Hook Capacity

Machine Warranty

SPECIFICATIONS—3660S

EQUIPMENT DIMENSIONS

	3660S	GCO 2-4
Width	12'0"	45"
Height	17'10"	119"
Length	10'0"	62"
Weight	13,500#	1,125#

TWO AIRLESS BLAST UNITS

WHEEL: The direct drive blast wheel is C-faced mounted and revolves at 3600 RPM for maximum abrasive velocity. The blast wheel is available in 12", 13.5" and 15" diameters. Balanced wheel components assure smooth operation.

BLADES: Cast from abrasive resistant alloy to insure maximum life. The unique blade design allows for easy blade replacement.

CONTROL CAGE: Dial type cage.

WHEEL HOUSING: Fabricated from 1/4" wear resistant steel plate. Housing is fully incased with replaceable wear resistant liners.

CABINET CONSTRUCTION

CABINET: Pitless type, all welded structurally reinforced cabinet fabricated from 1/4" steel plate. 2 Rear doors provide complete access to blast chamber for inspection and maintenance of blast wheels and internal blast chamber parts. Abrasive resistant liner protects steel door from abrasive rebound.

BLAST CHAMBER CONSTRUCTION

TRIPLE CHAMBER: Structurally reinforced, fully welded chamber is fabricated from 1/4" and 3/8" abrasive resistant steel plate. Chamber revolves on a 3" diameter shaft supported by a heavy duty thrust bearing. Hook spindles are provided on each chamber.

LINING: The blast chamber is lined with cast alloy. Top and bottom of chamber lined with abrasive resistant steel.

SEALS: Dual heavy-duty rubber seals on chamber sides and top. Abrasive accumulation on chamber bottom provides positive sealing of blast chamber during operation. Unique seal design reduces any abrasive leakage.

Goff, Inc.
12216 NS352
PO Box 1607
Seminole, Oklahoma 74818-1607
USA

Tel 405-382-6900
Tel 800-654-4633
Fax 405-382-7013

www.goff-inc.com
goff@goff-inc.com

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CHAMBER SPEED: 3 RPM nominal.

DRIVE: Chamber is revolved by an electric motor and gear reducer. An inverter is utilized to provide variable chamber speed plus soft start-soft stop. Adjustable stops work in conjunction with automatic switching to provide variable index positioning.

HOOK SPINDLE: Continual rotation of hook spindle, 15 RPM., Capacity 2,000 pounds maximum.

CAPACITY: Maximum area provided for material to be blasted is 36" diameter x 60" long.

ABRASIVE RECYCLING SYSTEM

SCREW CONVEYORS: Moves abrasive from the bottom of machine to the elevator using a heavy duty 9" OD screw flight supported by a 2" shaft.

ELEVATOR: Centrifugal discharge belt and bucket elevator using a 5", 2 ply heavy duty rubber belt and abrasive resistant cast buckets. Access doors permit service and inspection. All shaft bearings are exterior mounted for extended life. Screw adjusted take-up provides positive belt adjustment.

SCREENING: Primary screen in cabinet protects screw conveyor and elevator from large objects and a screen above the main storage hopper provides protection for the blast wheels. An optional perforated rotary screen between elevator and separator automatically removes small foreign objects from the abrasive mix.

ABRASIVE REQUIRED: 3,000 pounds.

ABRASIVE CONTROL: Fully adjustable butterfly valve provides precise flow control of abrasive. Totally enclosed design means maximum noise suppression.

SEPARATOR: 30" gravity lip separator has adjustable abrasive spreader and refuse gate for maximum contaminate removal.

VENTILATION FEATURES

DUST COLLECTOR (optional): 3,750 CFM dust collector is fully self contained and is optional. Collector contains 6 cartridges which are cleaned automatically by a reverse pulse system. Requires 90-100 PSI of air at 7.5 SCFM. Free standing collector will accommodate 55 gallon refuse drum.

ELECTRICS

NEMA type 12 electrical enclosure, fusible disconnect switch, thermal overload protection on all motors, 230/460 volt primary, 115 secondary control transformer, blast wheel ammeters, oil tight push buttons, hour meter, automatic reset abrasive cycle timer. Chamber lockout and independent blast wheel operation for precise blast pattern test. Full Load Amperes without dust collector 230V, 3 Ph, 60 Hz/460V, 3 Ph, 60 Hz.

SAFETY FEATURES

Blast wheels operational only when door is closed. Double positive contact chamber seals prevent stray abrasive. Emergency stop button provided on control panel.

NOISE LEVEL: Approx. 85 DB.

Specifications subject to change without notice.

